

Prof. Dr.-Ing. Dieter Brillert

Chair of Turbomachinery

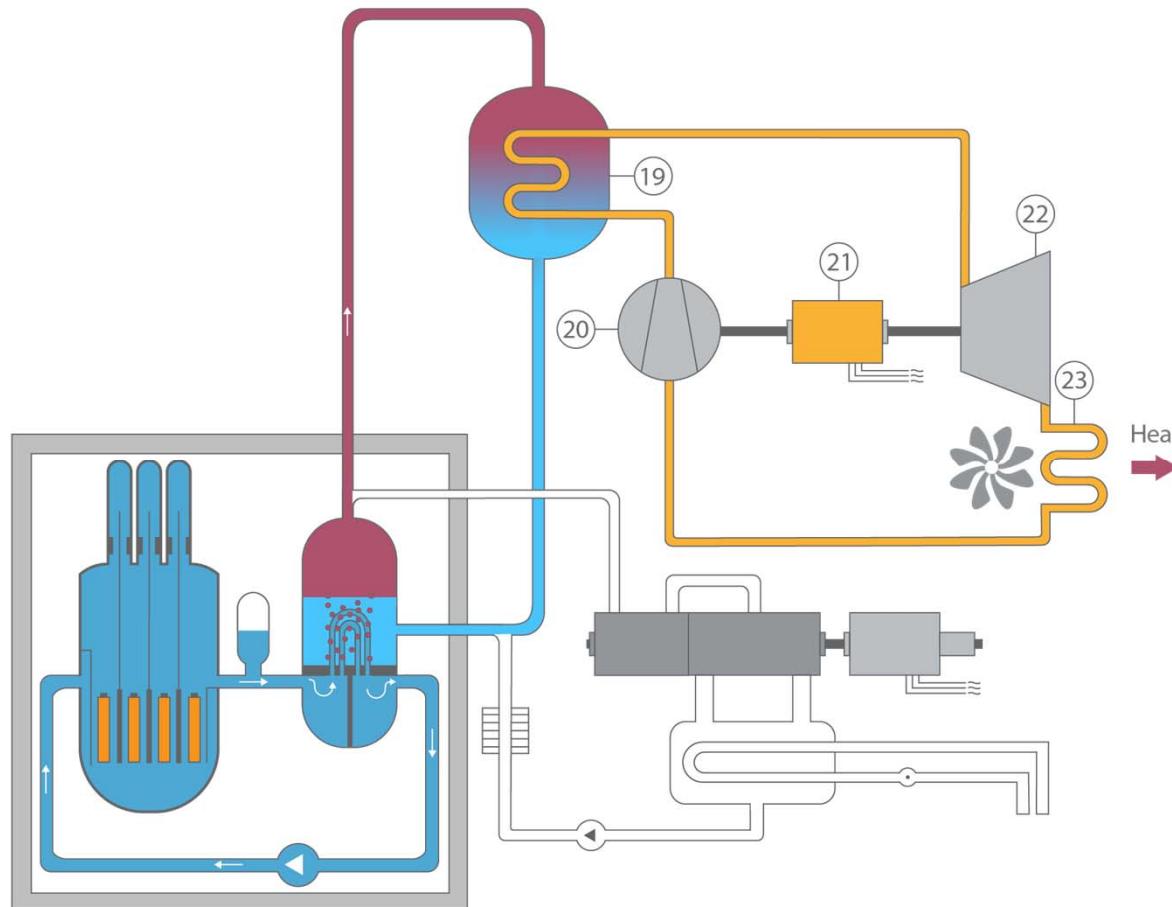


Horizon 2020
European Union Funding
for Research & Innovation

Operational Experiences and Design of the sCO₂-HeRo Loop

Alexander J. Hacks, M.Sc. ▪ 19-09-2019

Overall target: Prevent overheating of nuclear core



Scenario:

Loss of electricity, heat sink & infrastructure

sCO₂-HeRo solution:

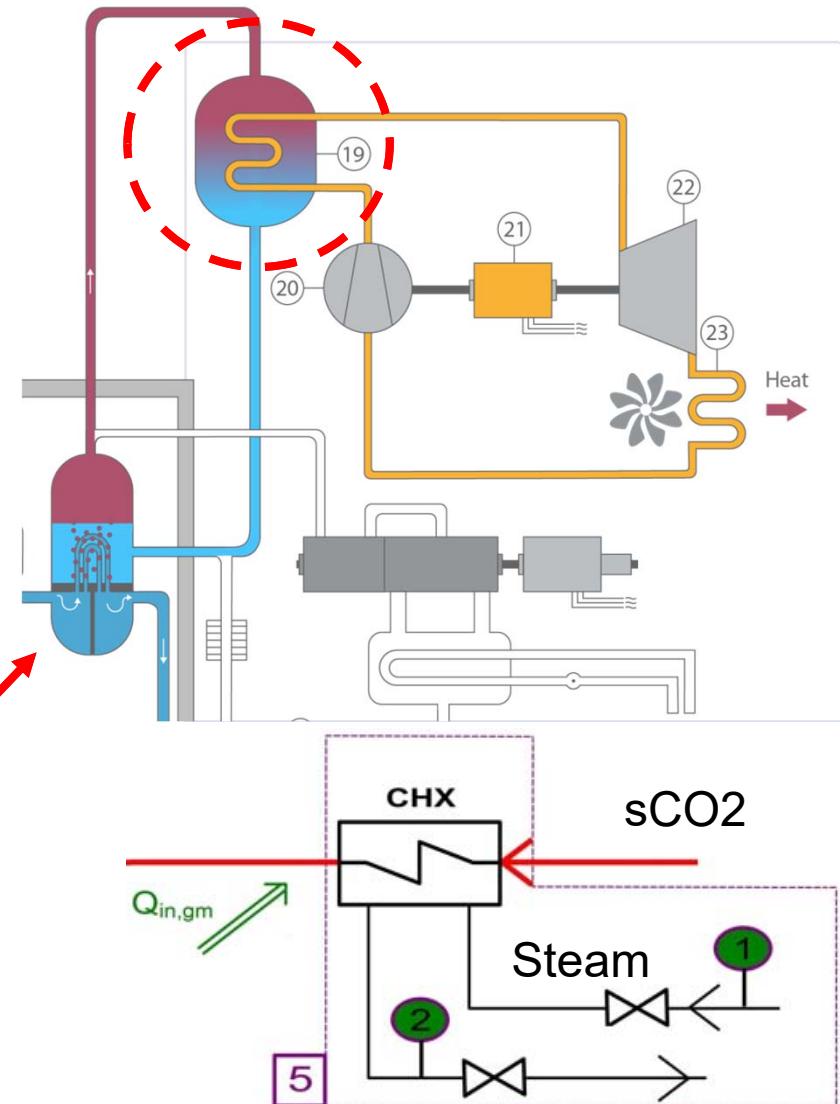
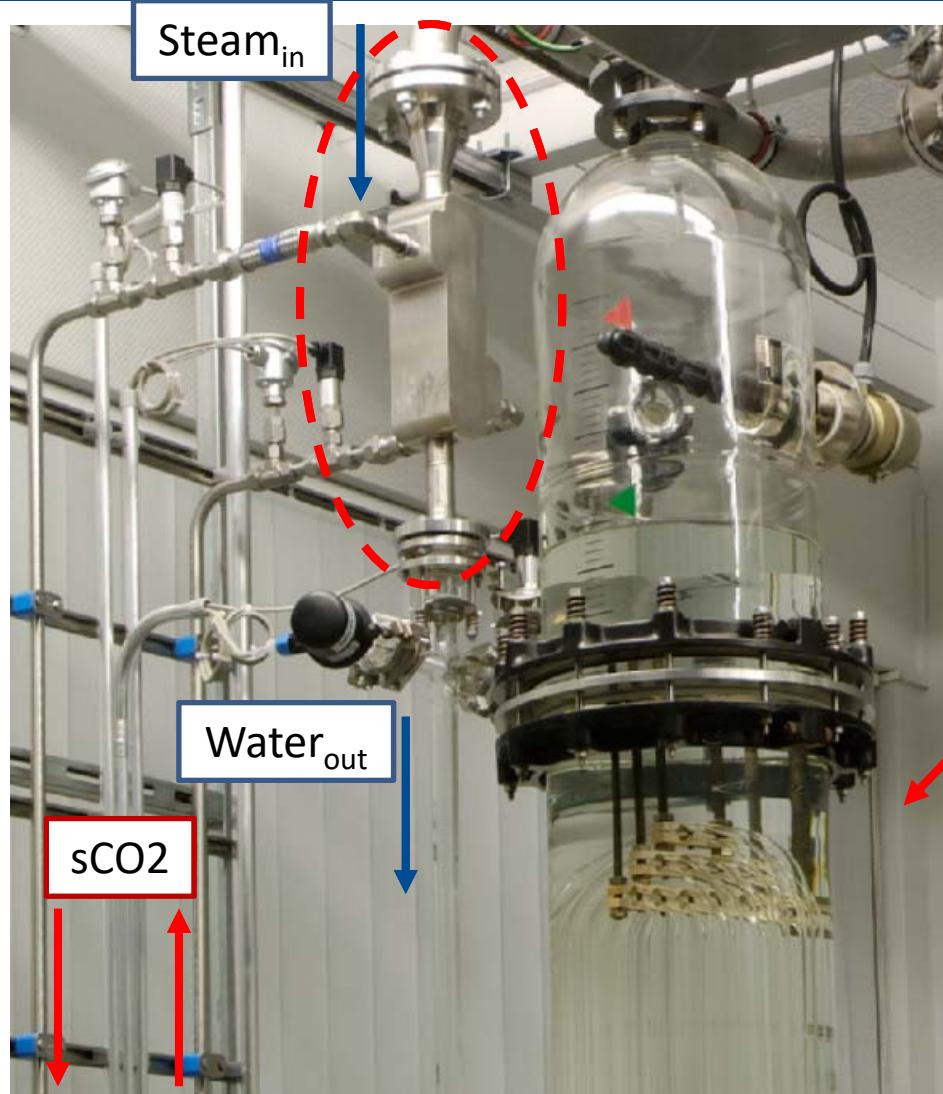
- **Core cooling**
 - Natural convection in primary cycle
- **Self-sustainability**
 - Simple Joule cycle running on decay heat
- **Self-starting**
- **Compactness**
 - Supercritical CO₂



Overall: Validate sCO₂-HeRo concept to TRL 3

- **General operation ability**
- **Show heat transfer in CHX**
 - Demonstrate cooling of the core in the primary cycle
- **Evaluate limitations of self-sustaining cycle operation**
 - Off-design performance
- **2 start-up concepts**
 - Motor
 - Pressure surge on turbine

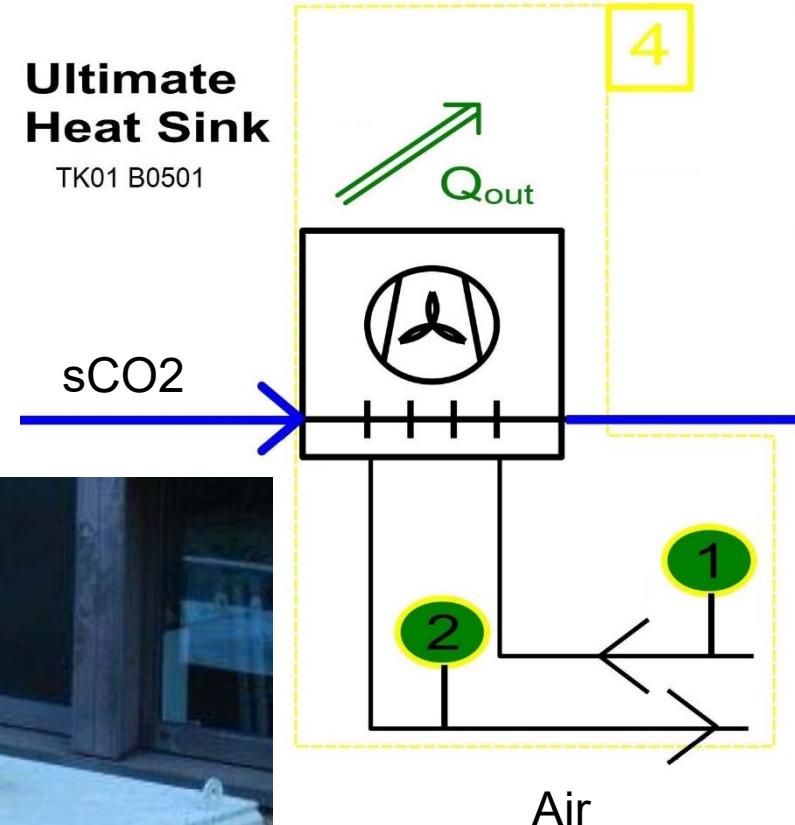
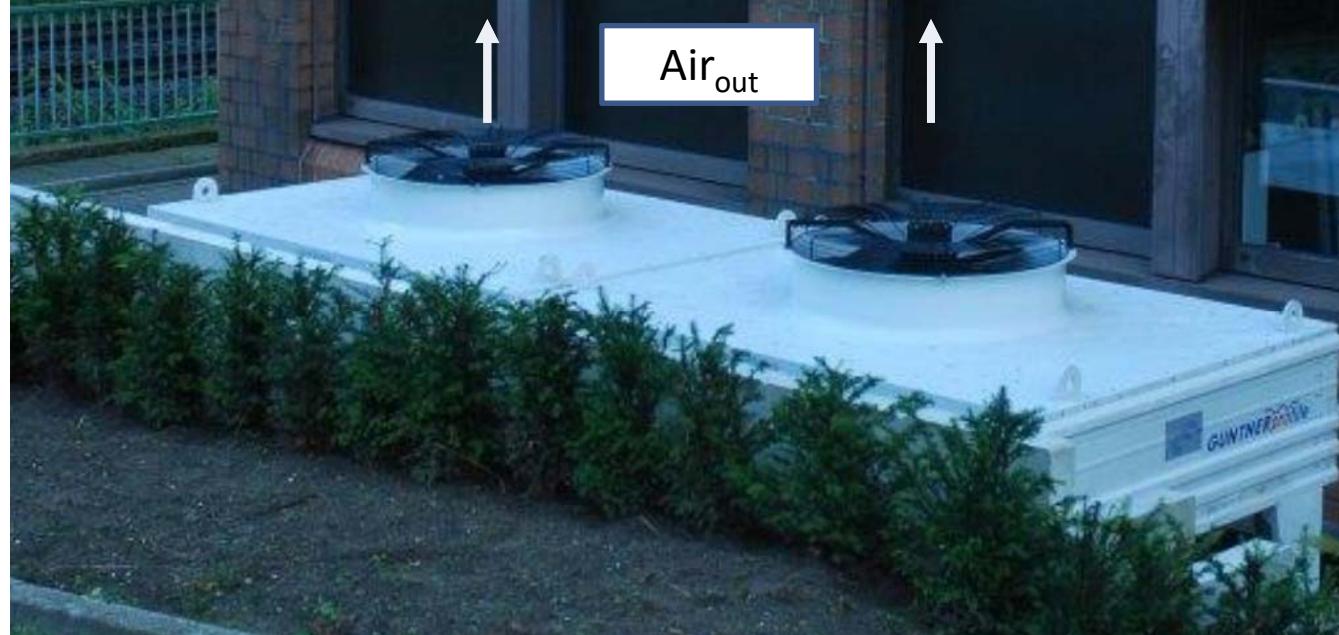
Compact heat exchanger – CHX

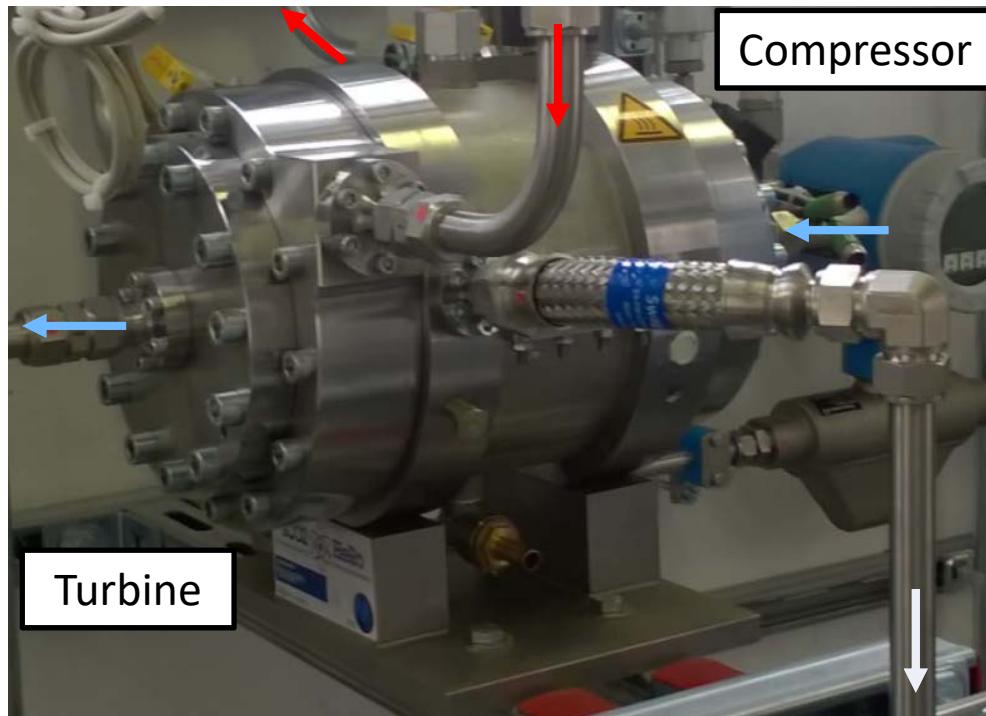
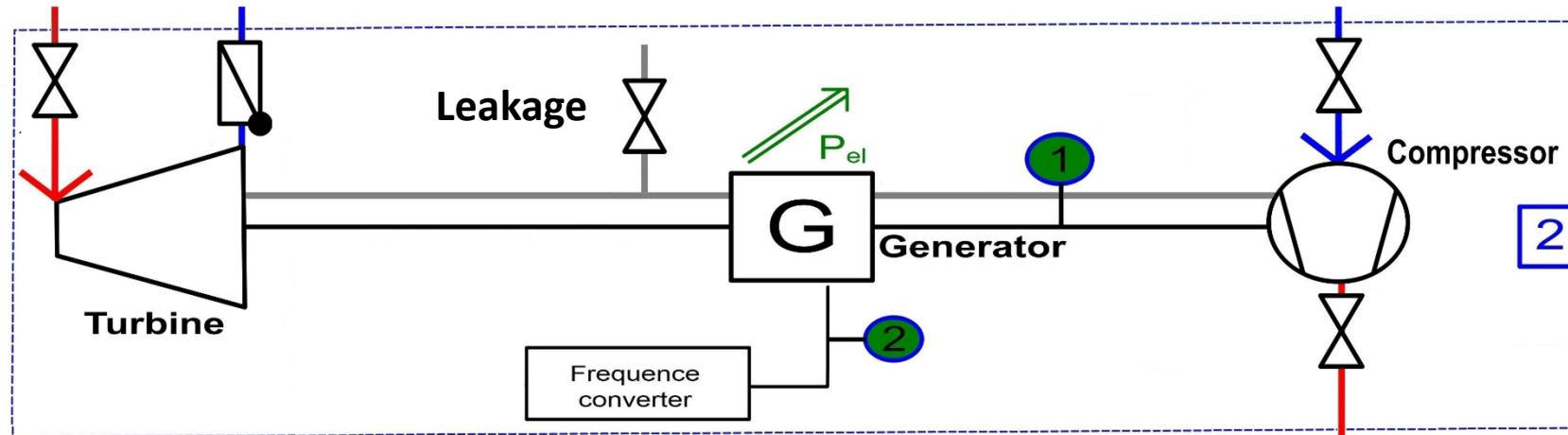


Task: Transfer heat from the steam to the sCO₂ cycle

Task Reject the heat to the environment

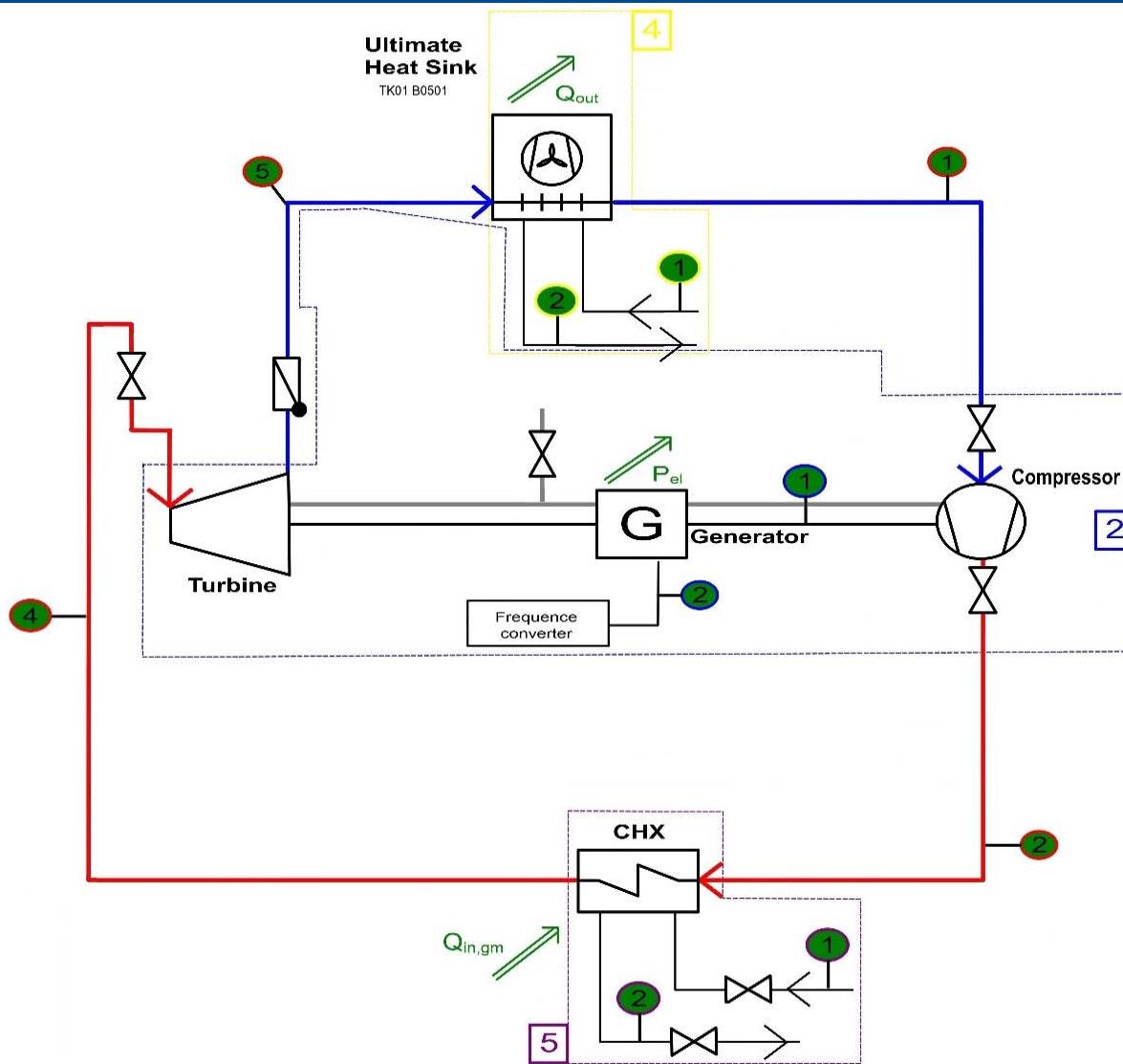
Setup Two units in parallel



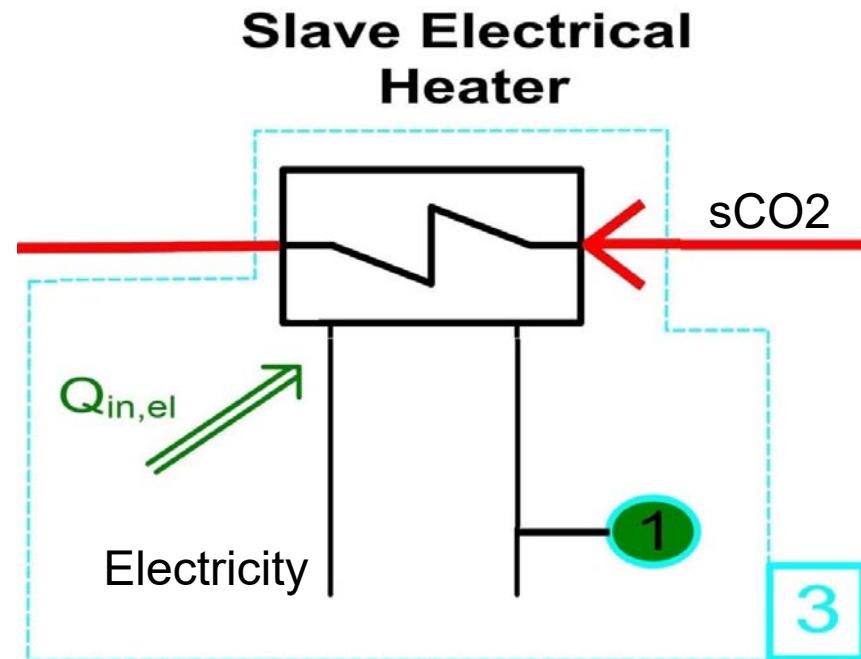


Task: Drive the cycle & Generate electricity

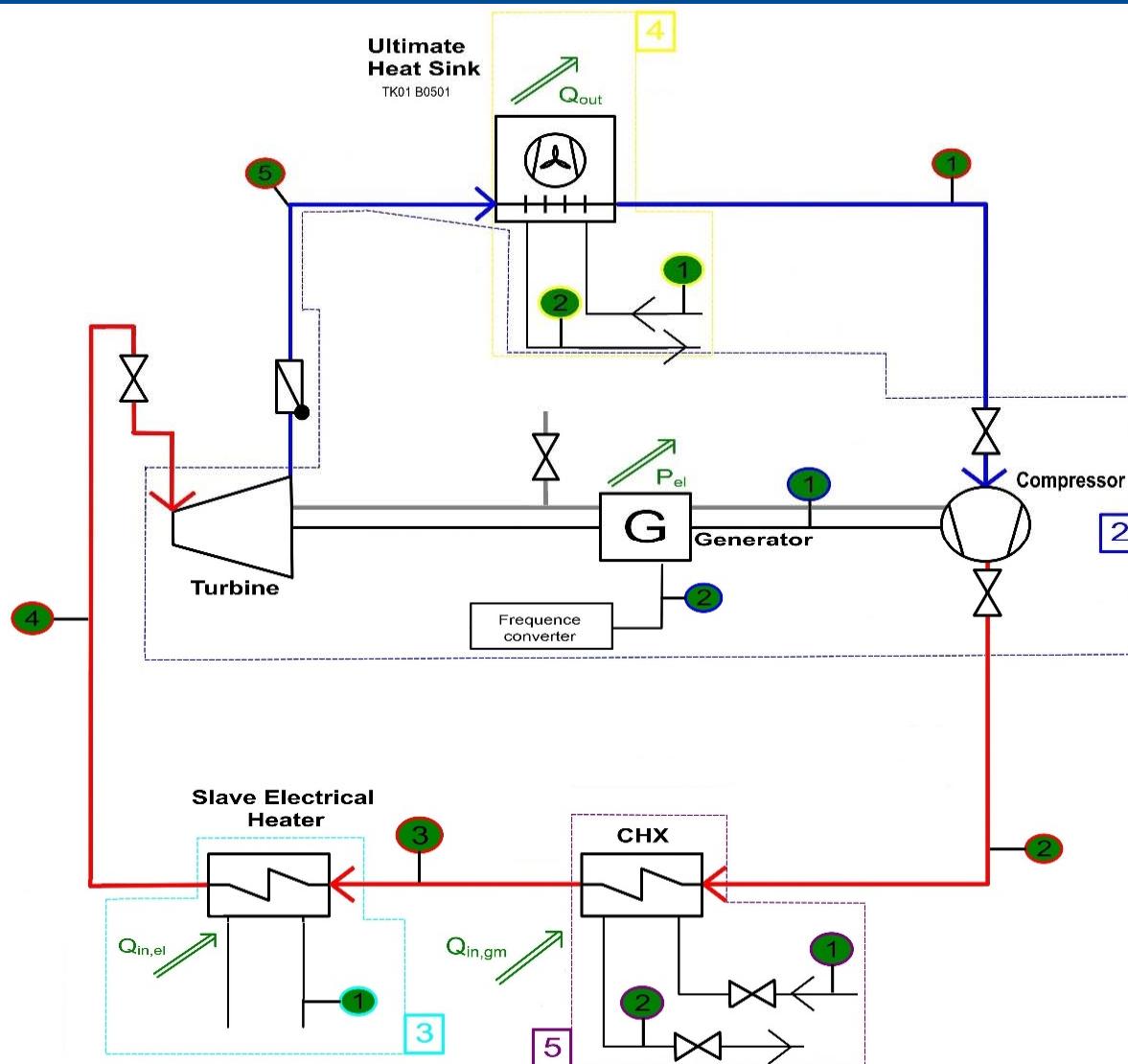
Setup Turbine, Alternator and Compressor on one shaft in one casing



Slave electric heater – SEH

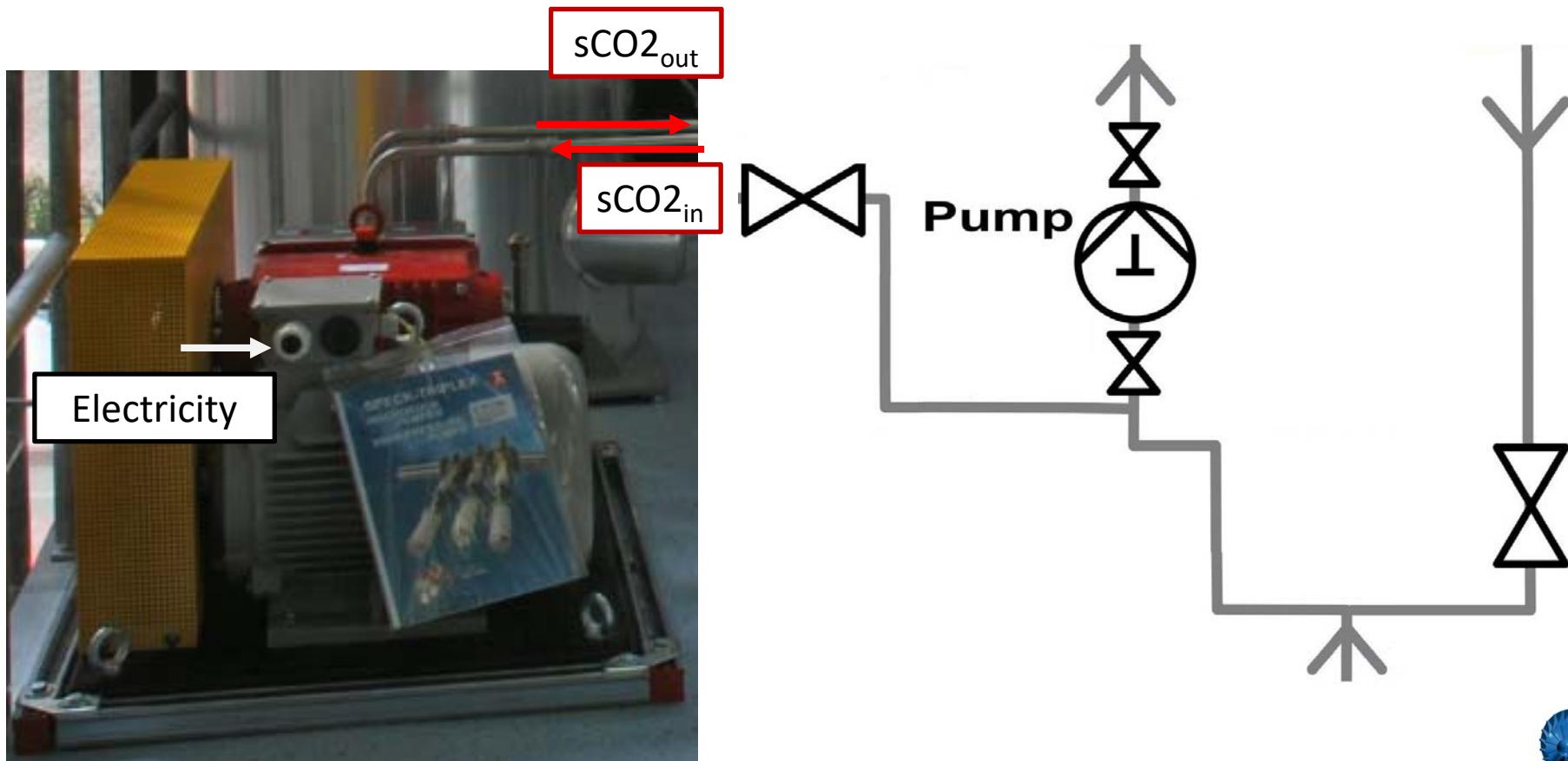


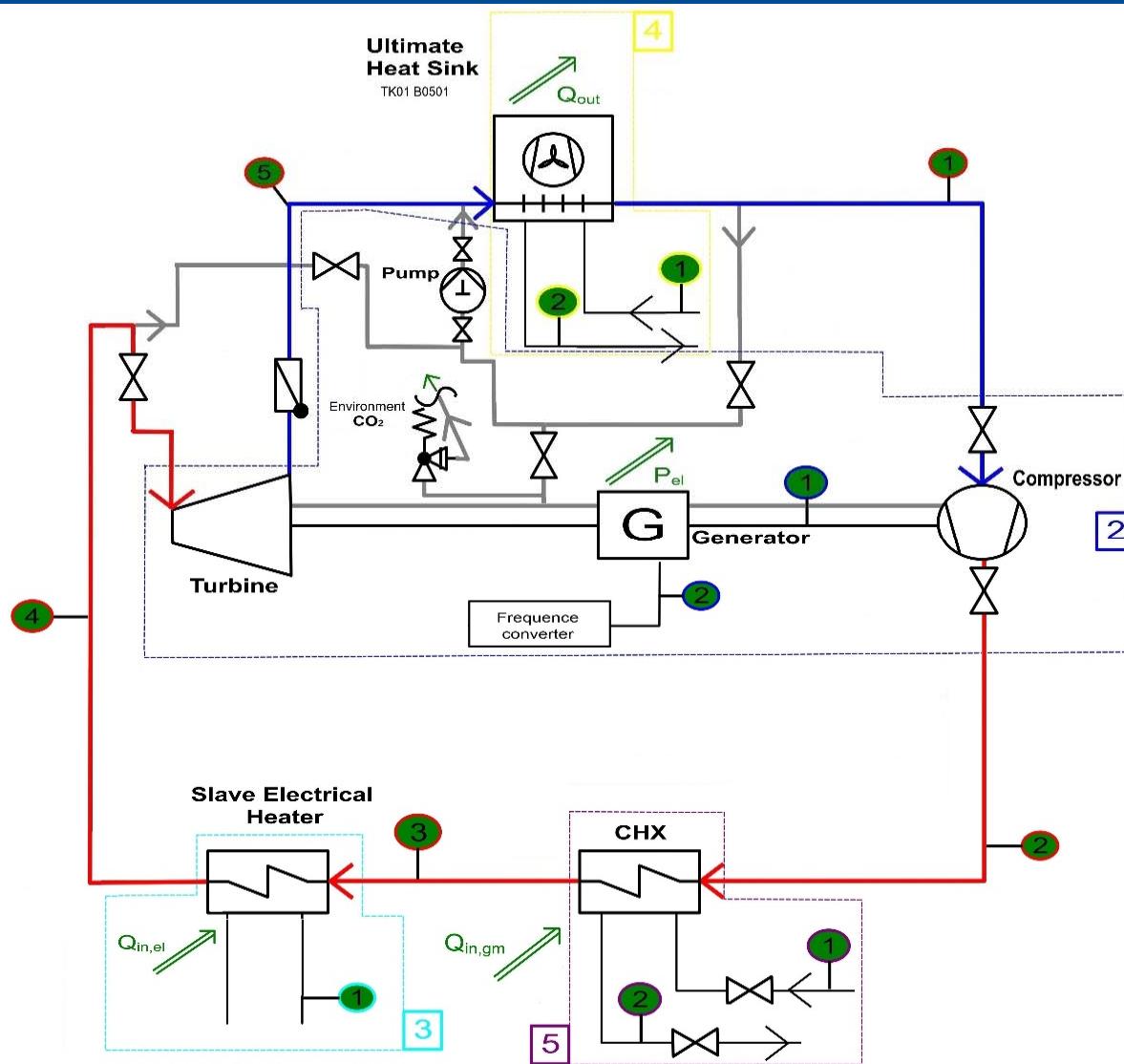
Task: Provide additional heat



Tasks: Extract leakage from turbomachine to reduce the pressure in the central housing

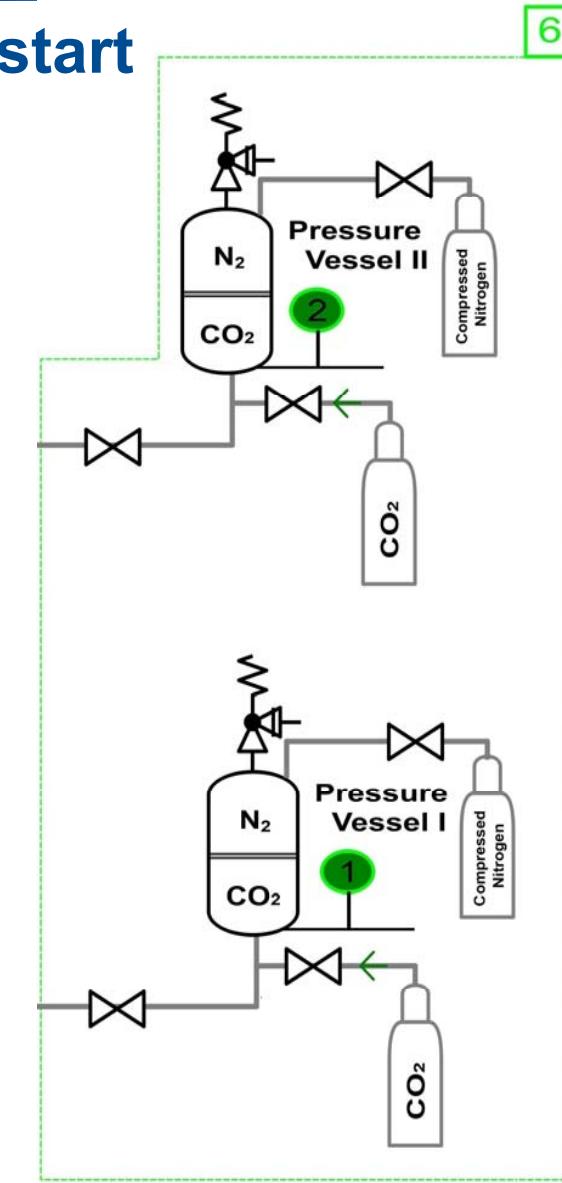
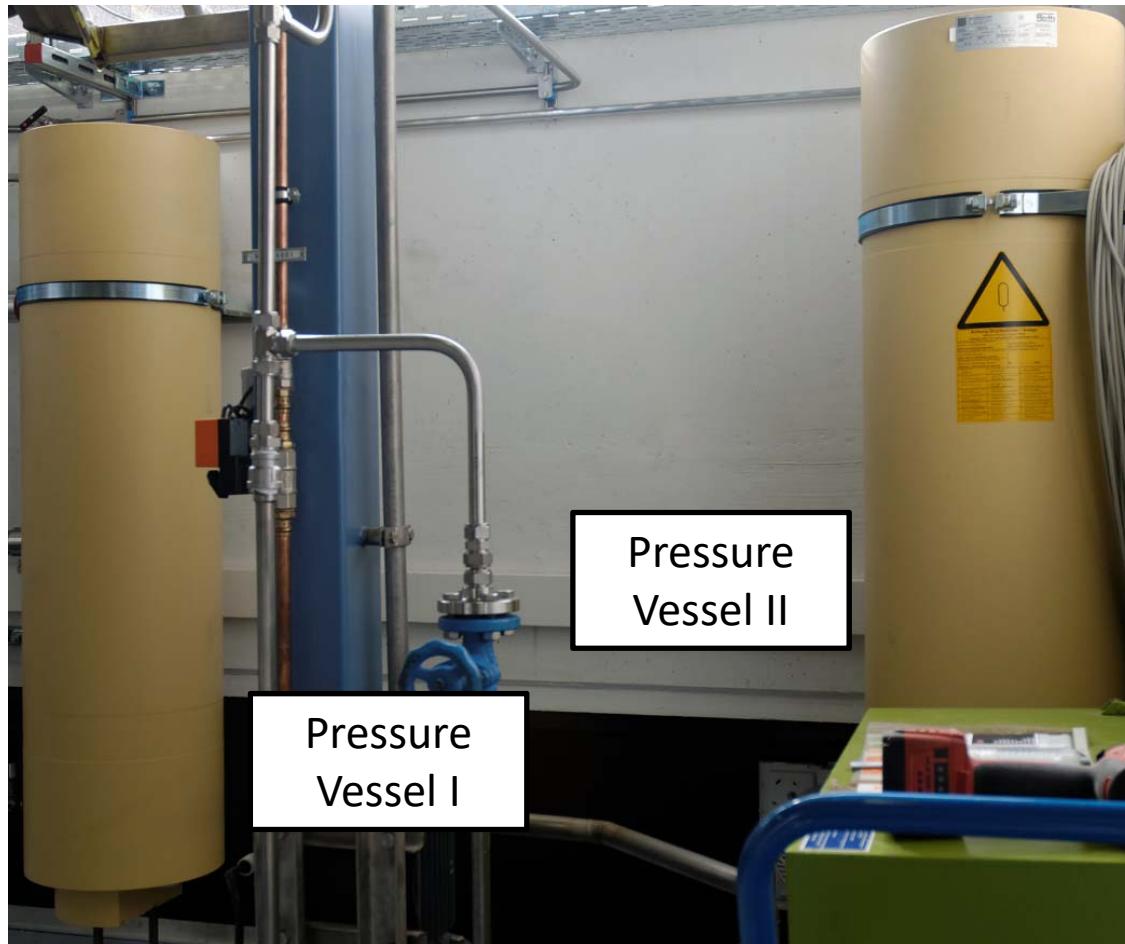
Allow circulation of CO₂ without the turbomachine

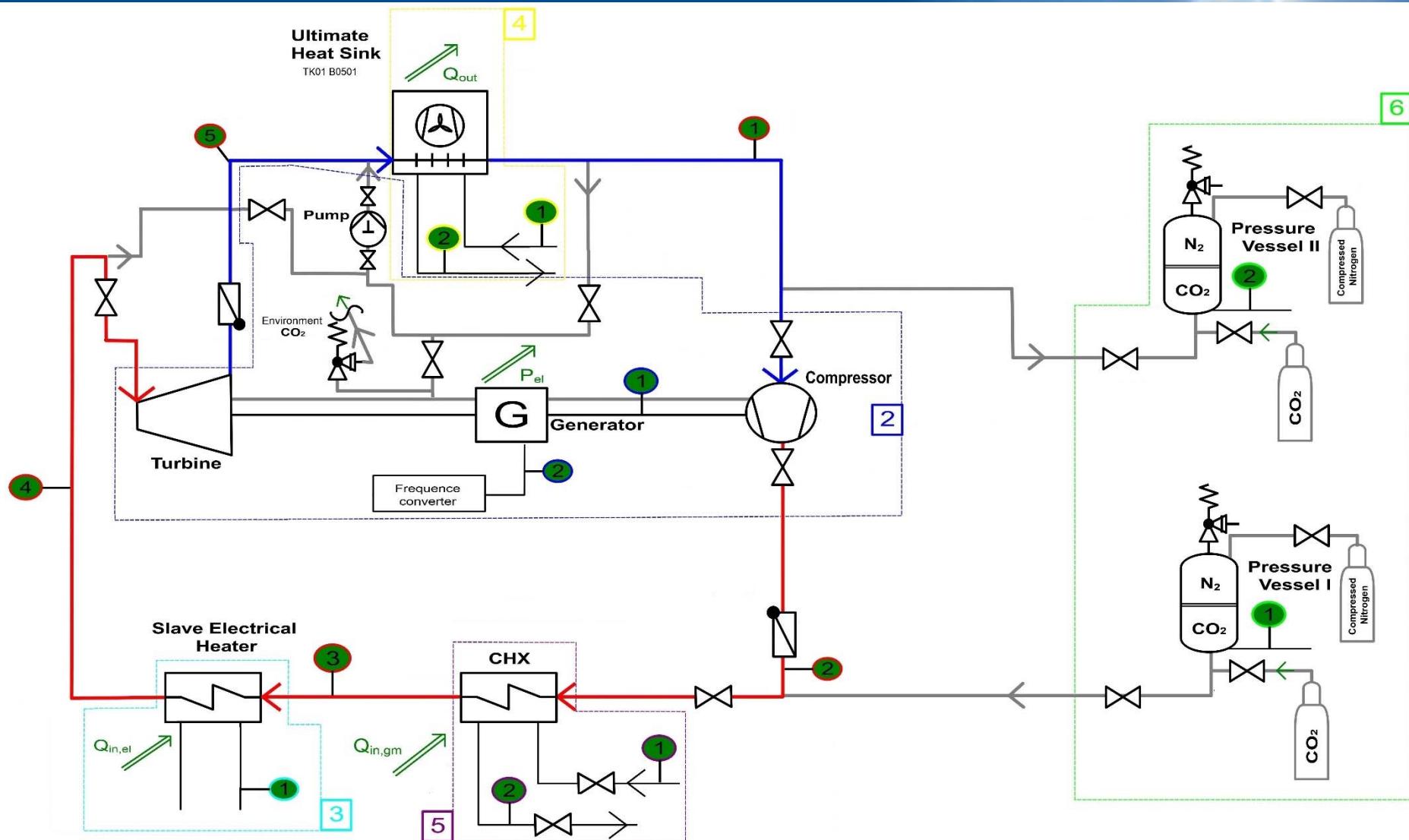


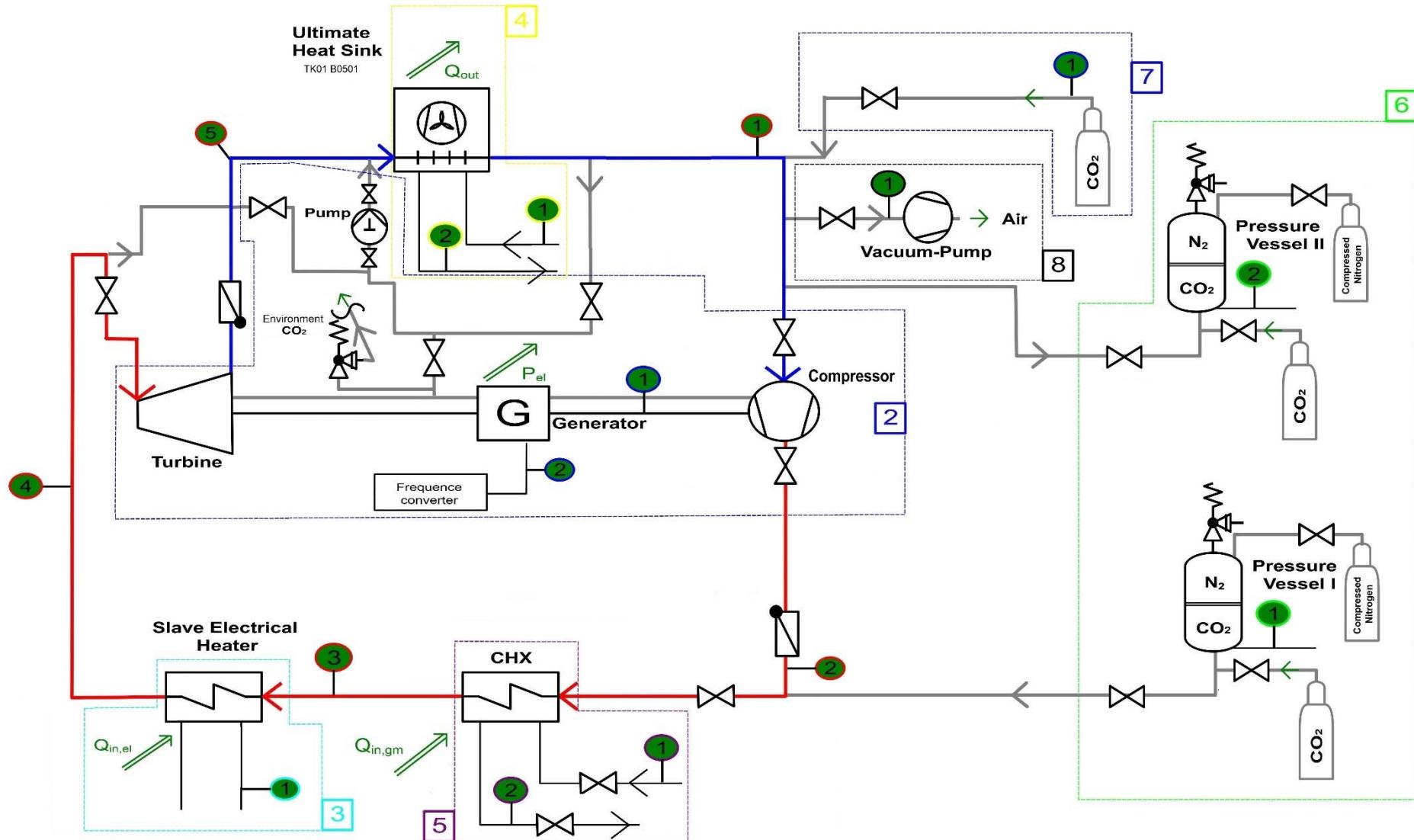


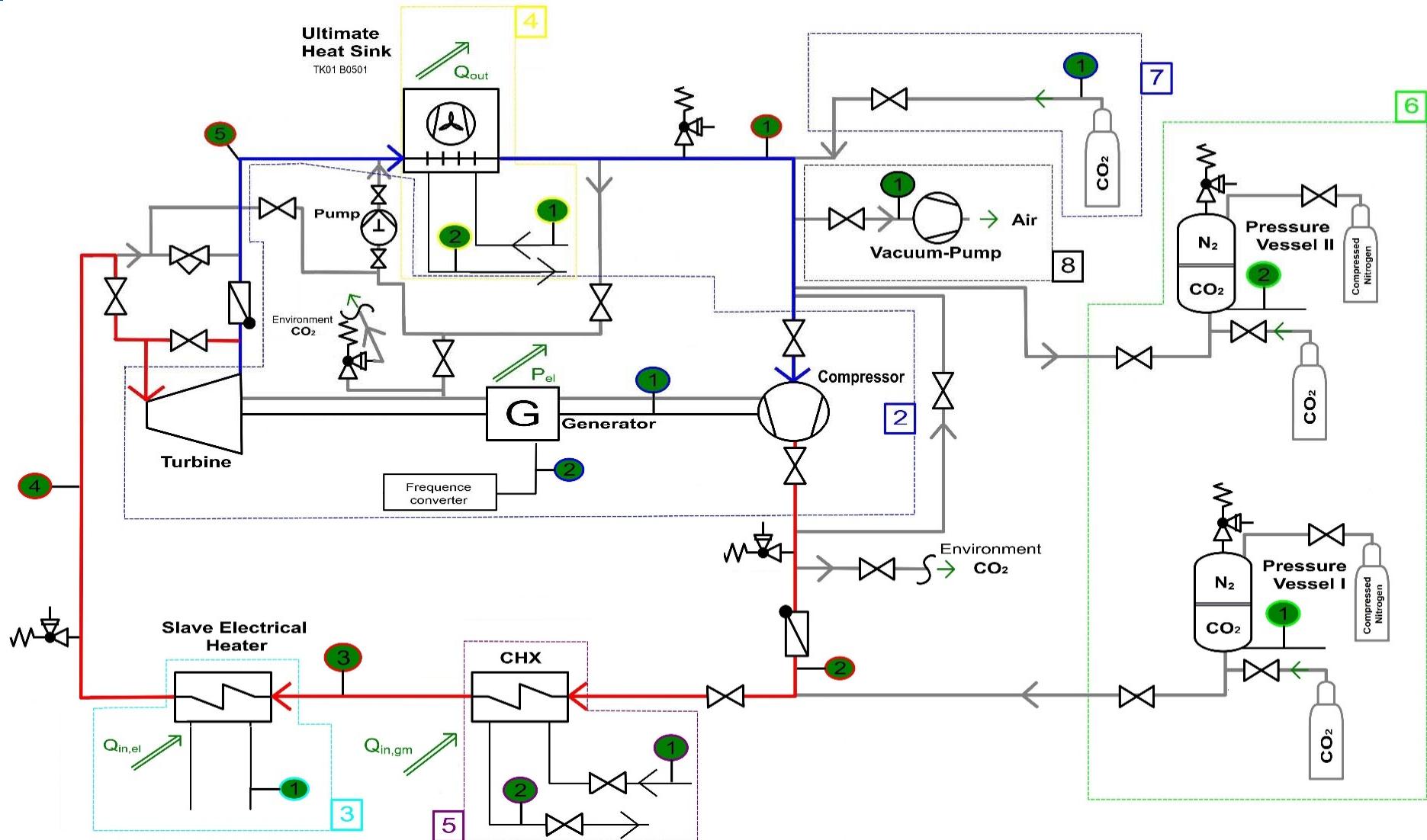
Task Provide CO₂ for pressure surge start
Balance pressure fluctuations

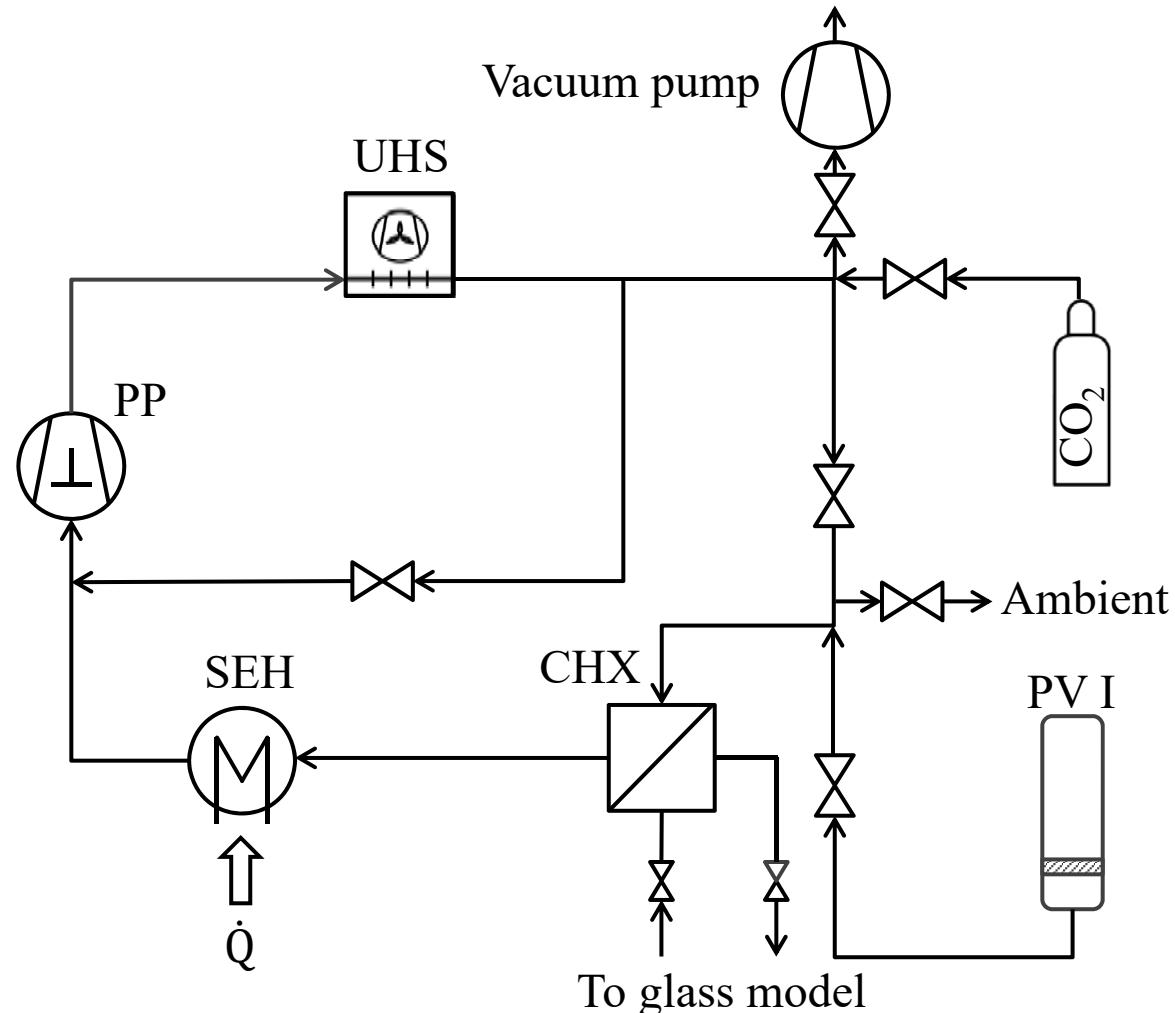
Setup Piston accumulators







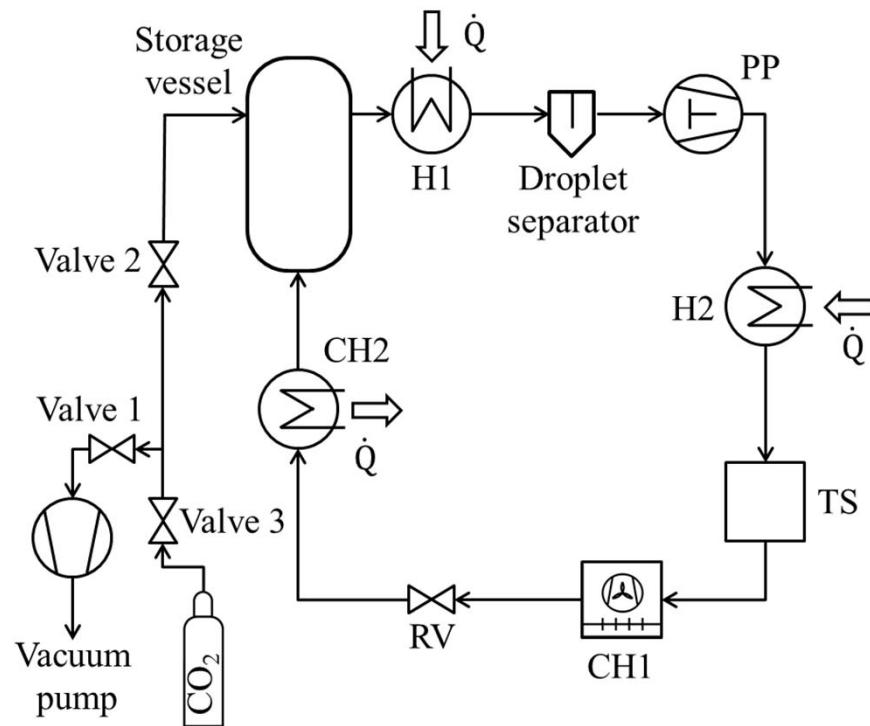




Circulation loop tasks

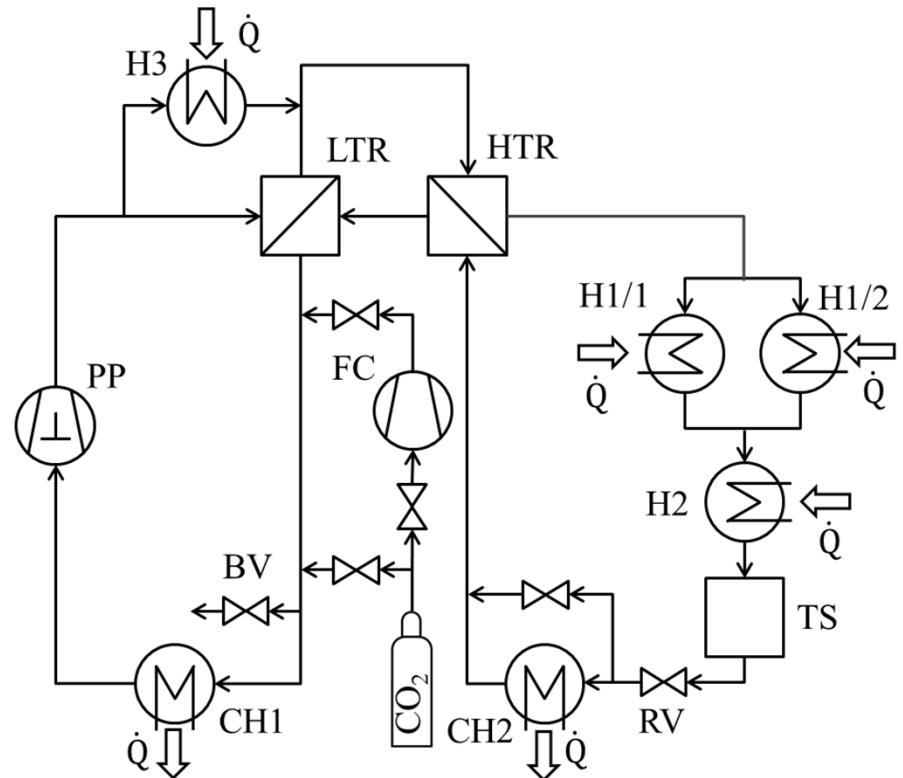
- **Conditioning of the cycle prior to TAC start**
- **Validation of heat exchanger behavior**
- **Validation of pressure losses**
- **Comparison to SUSEN and SCARLETT loop**

SCARLETT (University of Stuttgart)



Heat transfer tests close to the critical point

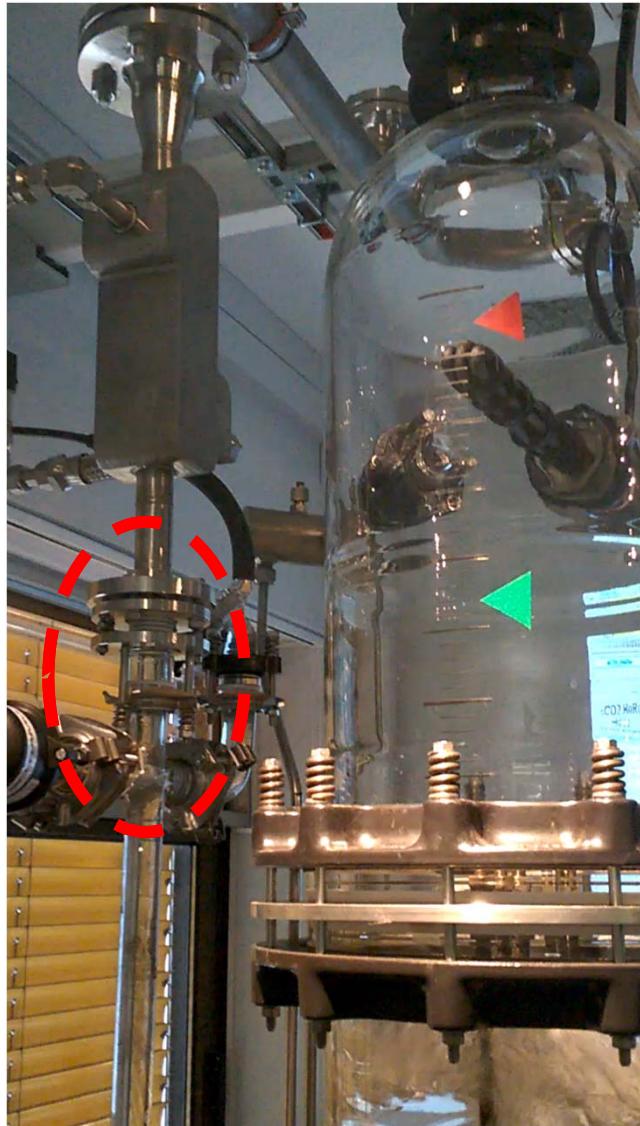
SUSEN (Research Centre Rez)



Heat transfer and material tests at high temperature

	sCO2-HeRo	SCARLETT	SUSEN
Gas bottle type	Dip-tube	Dip-tube	Gas
Filling pump	-	-	Piston type booster pump
Filling/Storage vessel	2 piston accumulators	Tank with 2-phase CO ₂	-
Filling speed	Fast filling	Fast filling	
Reachable conditions	Determined by initial CO ₂ mass	Freely adjustable in TS	Freely adjustable in TS
Changing conditions	Fast	Fast	





Operation mode:

- **Circulation with PP**

Demonstration:

- **Condensation of steam in the CHX can be observed in the glass tube**



Summary

- **Testing of the sCO₂-HeRo cycle has begun**
- **Cycle purpose and components have strong influence**
 - **Filling speed**
 - **Reachable cycle conditions and flexibility**

Future tests

- **Start-up and re-start options**
- **Design and off-design cycle performance**
- **Transient load and heat transfer cases**





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Thank you for your attention!

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