



A Systematic Comparison of Supercritical CO₂ Brayton Cycle Layouts for CSP with a Focus on Thermal Energy Storage Utilization

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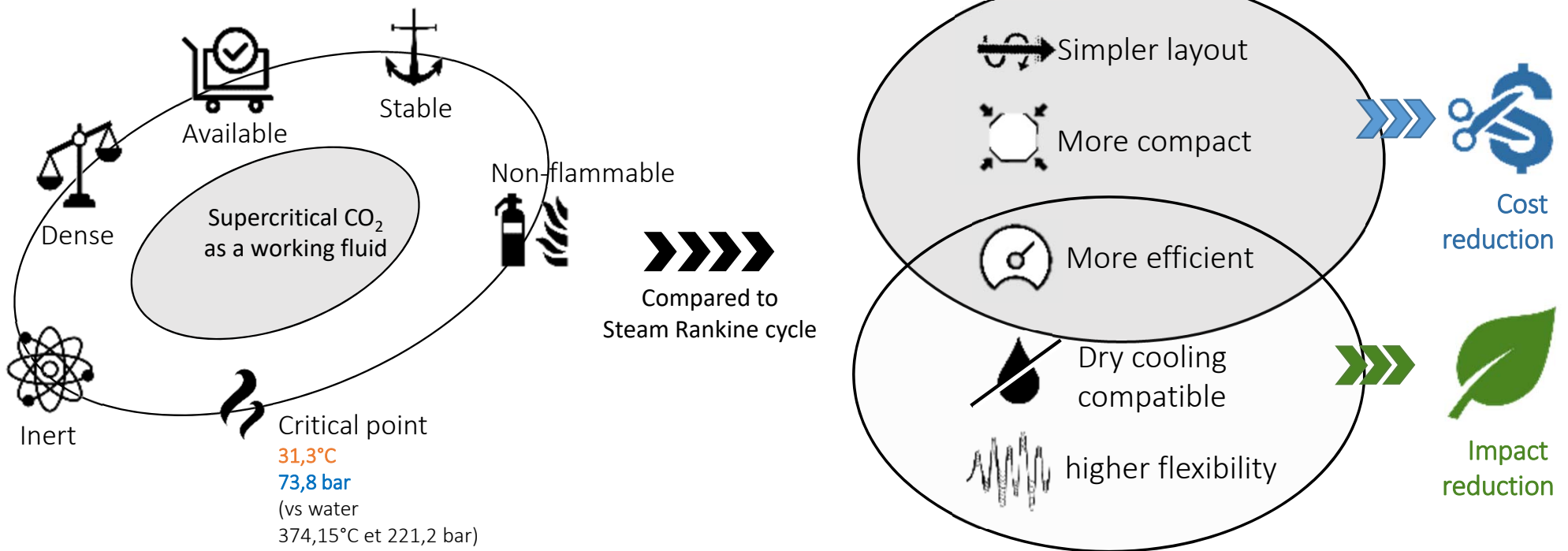
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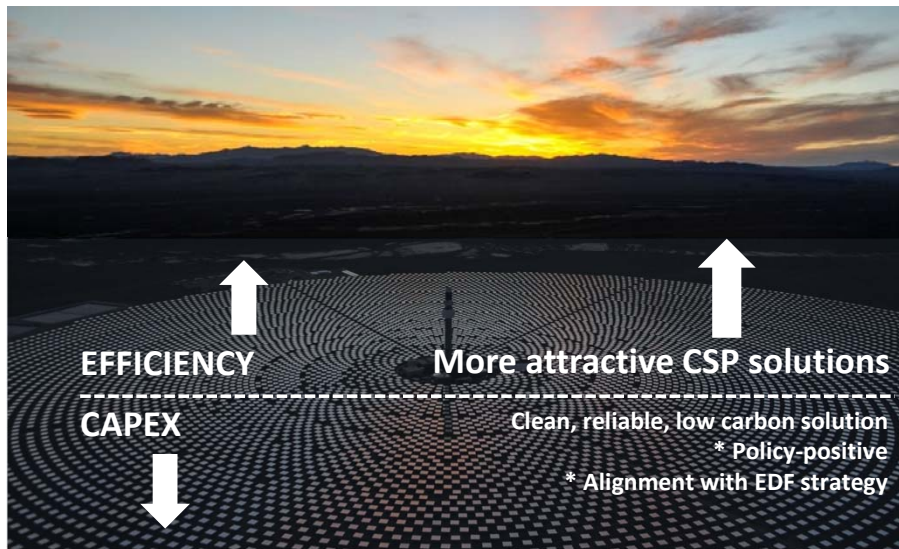
Introduction

Why using Supercritical CO₂ cycle for power generation?



Introduction

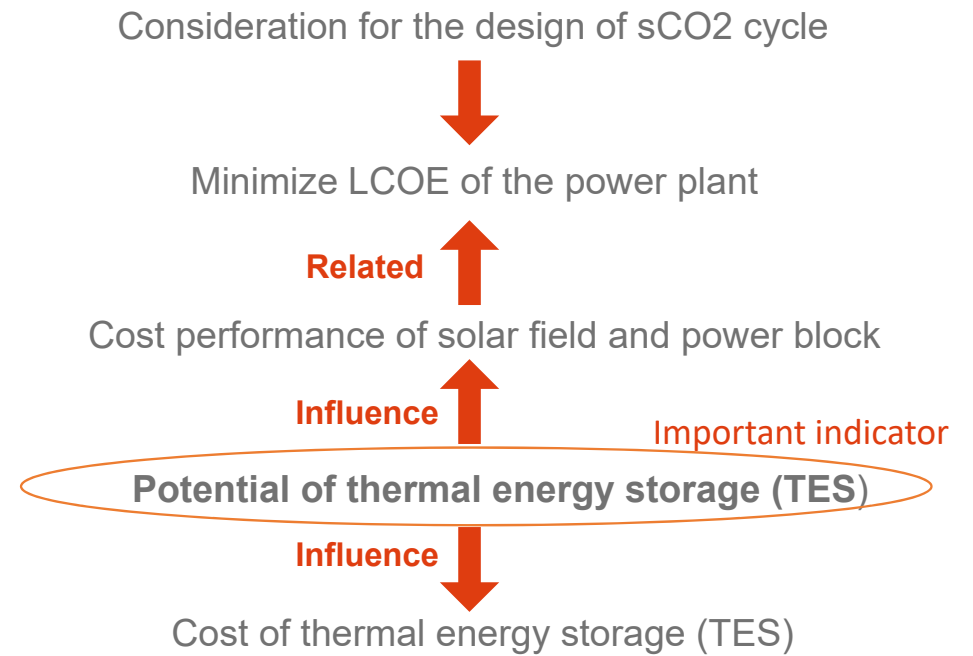
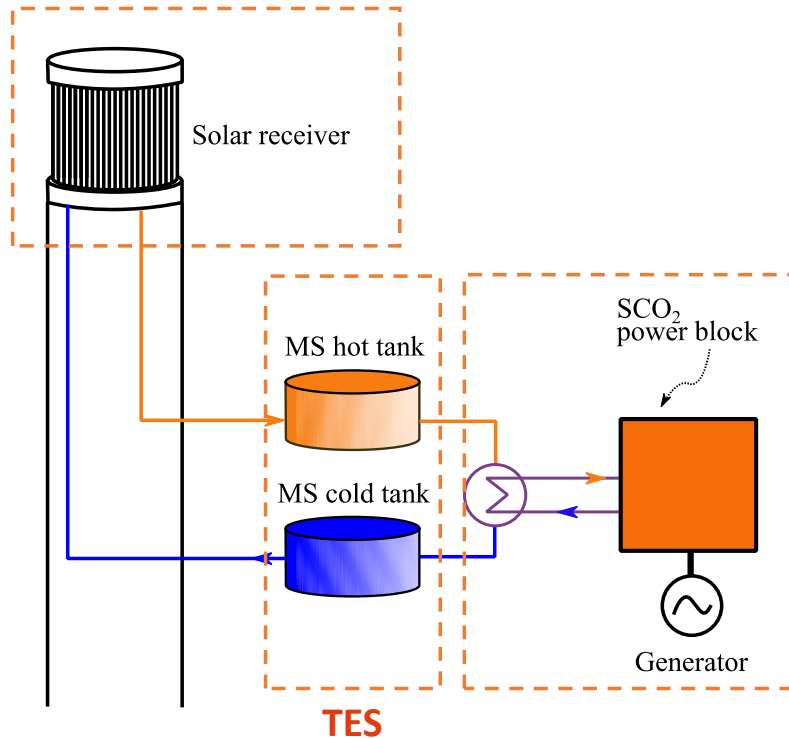
Supercritical CO₂ Cycle + CSP



- SCO₂, together with high temperature (> 500 °C) molten salt CSP solutions, could achieve higher efficiency than steam solutions.
- The size of CSP plant is between 50MWe and 150MWe, which is suitable for the first industrial demonstration of cycle.
- Recompression cycle is taken for a preliminary cycle dynamics study, because this is the most studied layout with a good balance between complexity and efficiency.

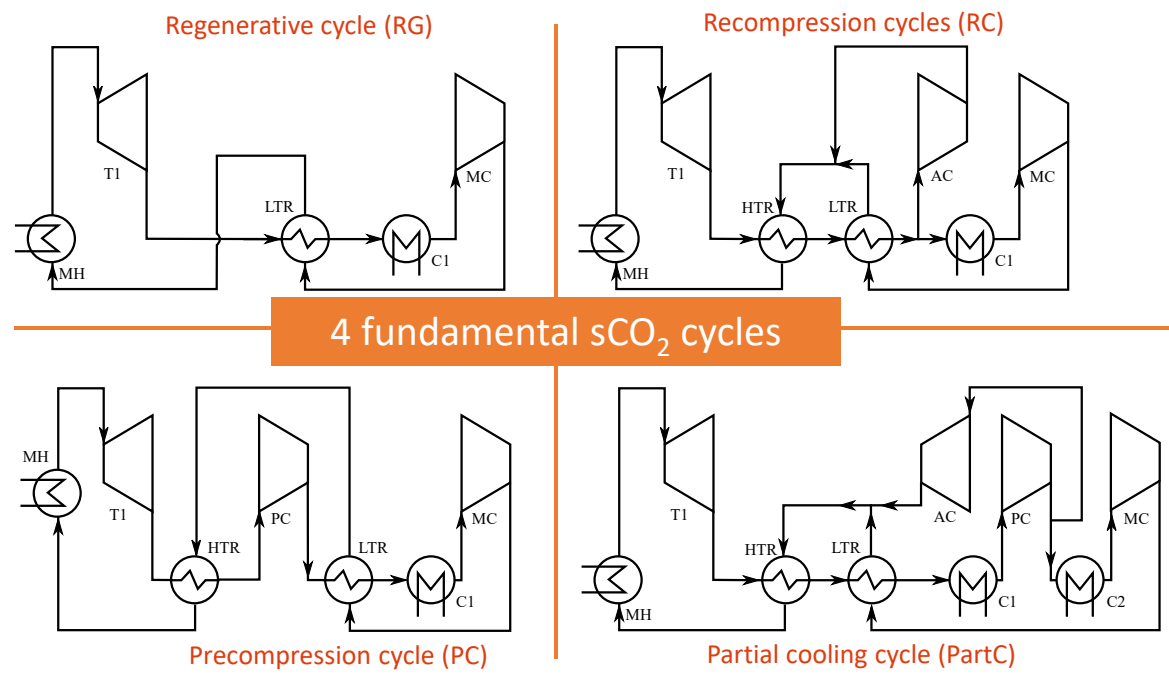
Introduction

Supercritical CO₂ Cycle + CSP



Optimization of sCO₂ cycles

sCO₂ cycles



4 fundamental sCO₂ cycles

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- 3 cycle characteristics
- Intercooling (IC)
 - Preheating (PH)
 - Reheating (RH)



16 sCO₂ cycles studied

Optimization of sCO₂ cycles

Modeling

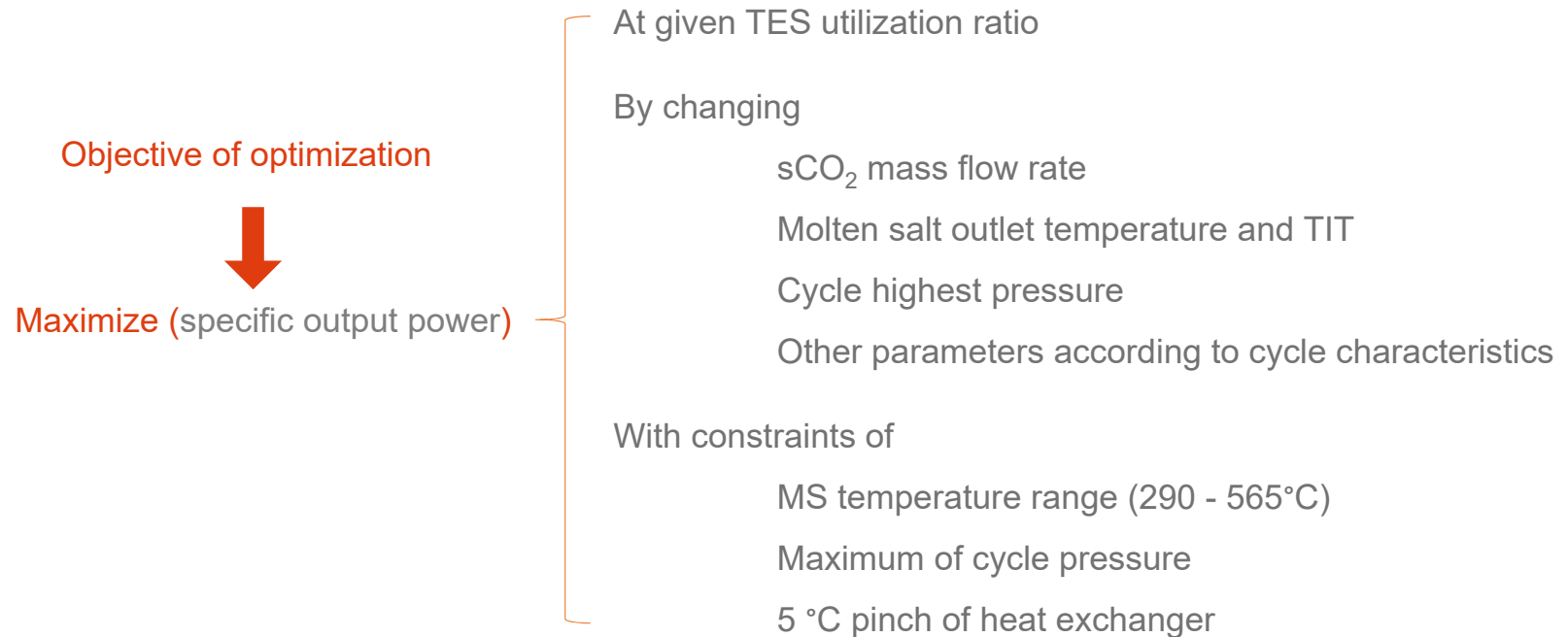
- A zero-dimension model based on energy balance equation
- Model including turbine, compressor and heat exchangers
- Three indicators of cycle performance
 - cycle efficiency η
 - TES utilization ratio τ
 - specific power output w

$$\eta = \frac{\sum W_{turbine} - \sum W_{compressor}}{\sum Q_{in}} \quad w = \frac{P \cdot t_{storage}}{m_{storage}} \quad \tau = \frac{T_{upper}^{MS} - T_{lower}^{MS}}{T_{max}^{MS} - T_{min}^{MS}}$$

Parameters	Unit	Value
Maximum molten salt temperature, T_{max}^{MS}	°C	565
Minimum molten salt temperature, T_{min}^{MS}	°C	290
Maximum pressure, p_{max}	MPa	25
Main compressor inlet temperature, T_{MCI}	°C	35
Pre-compressor inlet temperature, T_{PCI}	°C	35
Compressor isentropic efficiency, η_{cmp}	%	89
Turbine isentropic efficiency, η_{tb}	%	93
Molten salt/CO ₂ heat exchanger minimum internal pinch, $\Delta T_{min}^{MS/CO2}$	°C	5
CO ₂ /CO ₂ heat exchanger minimum internal pinch, $\Delta T_{min}^{CO2/CO2}$	°C	5
Molten salt /CO ₂ heat exchanger pressure drop (CO ₂ side), $\Delta p^{MS/CO2}$	MPa	0.1
CO ₂ /CO ₂ heat exchanger pressure drop, $\Delta p^{CO2/CO2}$	MPa	0.1

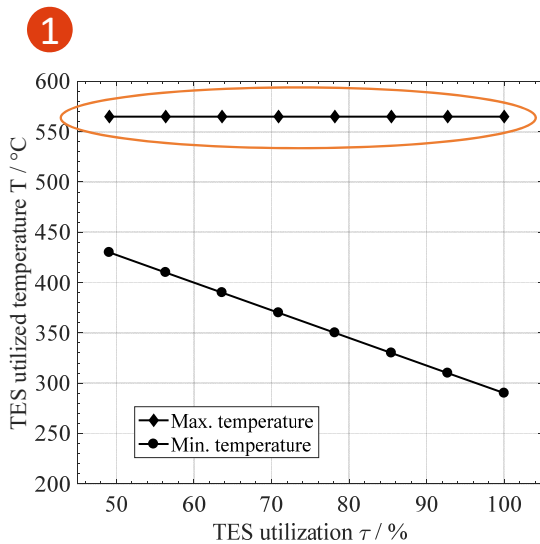
Optimization of sCO₂ cycles

Optimization of the cycle

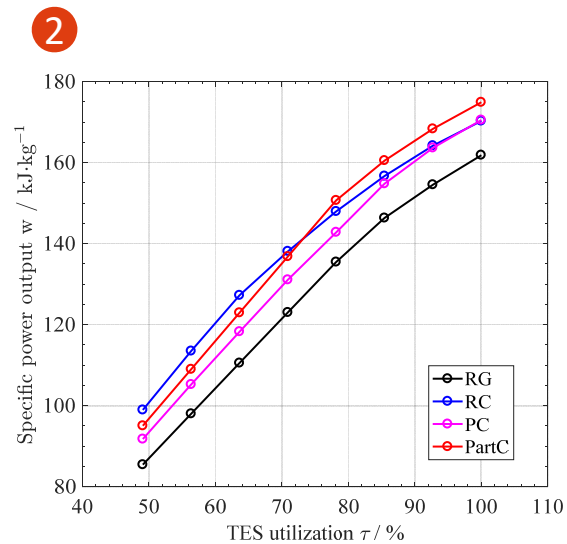


Result and discussion

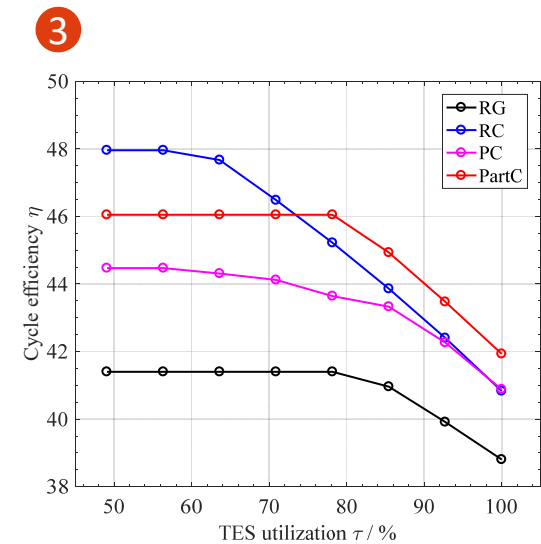
Effect of TES utilization ratio for fundamental cycles



Maximum molten salt temperature is always equal to 565°C



Specific power output increases with TES utilization ratio



Average T_{MS} increases with the decrease of TES utilization ratio

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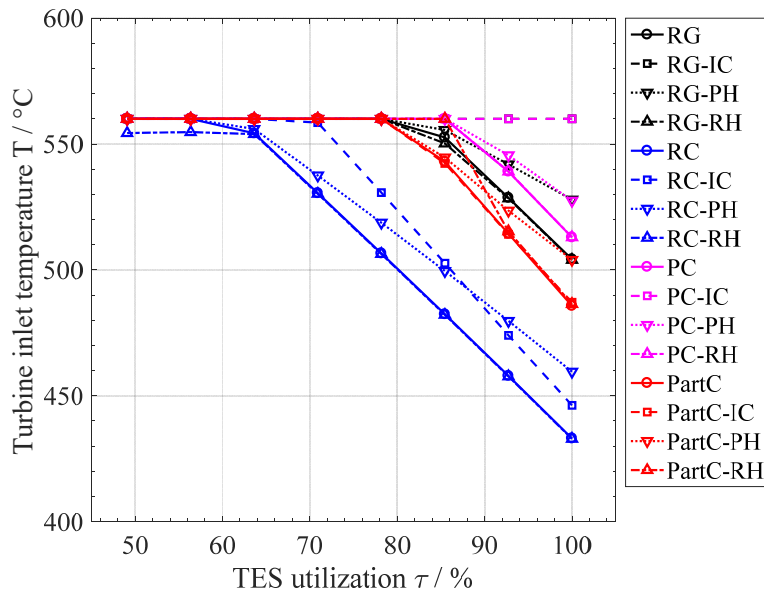
Rise of TIT

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Rise of cycle efficiency

Result and discussion

Effect of TES utilization ratio on TIT



For high TES utilization level, TIT does not reach its upper limit to have the best cycle efficiency

To keep both high TIT and TES utilization ratio

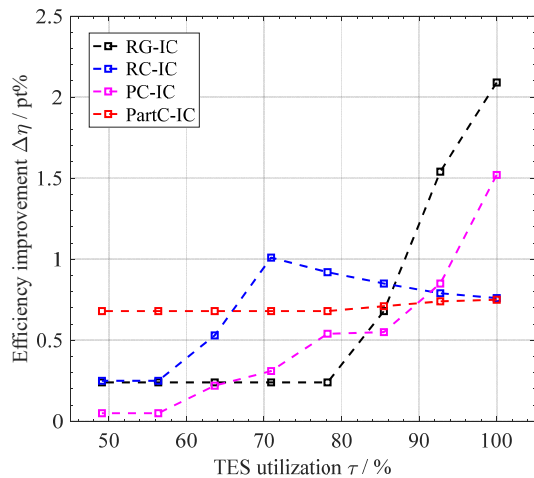
Simple RG	Full optimization	Partial optimization
TIT (°C)	504.23	560 (fixed)
Pressure Ratio	3.06	3.58
P_{\min} (bar)	81.74	69.75
Efficiency	38.8	31.3

Higher efficiency

Result and discussion

Effect of TES utilization ratio on cycle efficiency for cycle characteristics

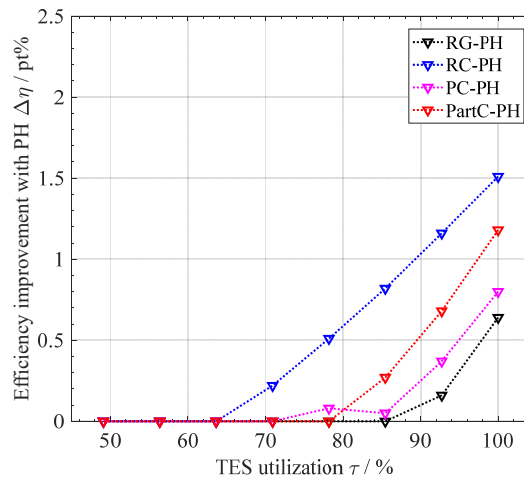
1 Intercooling



IC helps increase the cycle efficiency especially at high TES utilization ratio

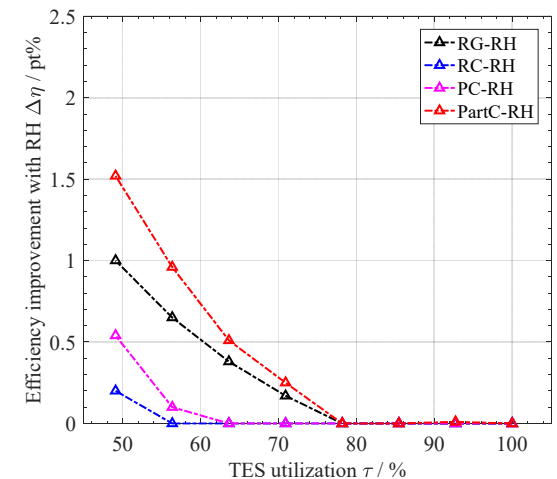
More evident improvement for RG and PC cycles

2 Preheating



PH improves cycle efficiency only for high TES utilization ratio

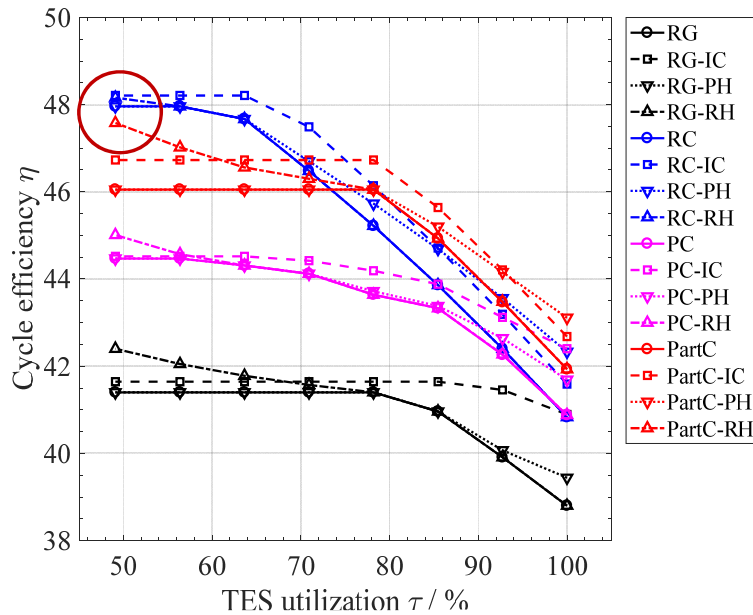
3 Reheating



RH improves cycle efficiency only for low TES utilization ratio

Result and discussion

Effect of TES utilization ratio on cycle efficiency



TES utilization ratio	Cycle with highest efficiency
100% – 93%	PartC-PH
93% - 75%	PartC-IC
75% - 49%	RC-IC
< 49%	RC-RH

RC starts to dominate at 50% TES utilization ratio

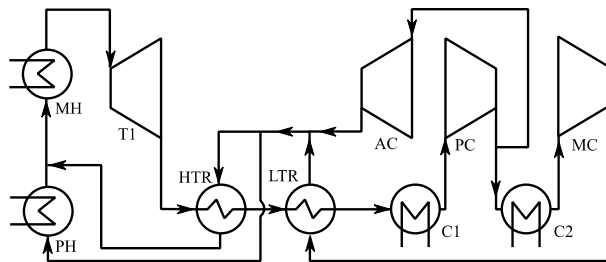


Two times molten salt and bigger storage tank needed compared with 100% TES utilization ratio

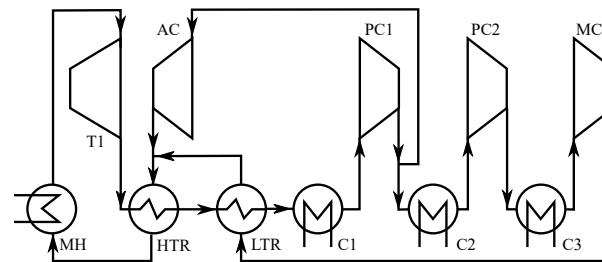
Result and discussion

Effect of TES utilization ratio on cycle efficiency (2)

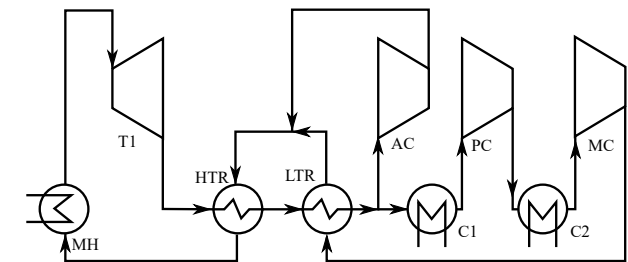
Cycle configuration	PartC - PH	PartC - IC	RC - IC
TES utilization ratio (%)	100	85.45	63.64
Cycle efficiency	43.11	45.64	48.21
TIT (°C)	503.98	542.3	560
Cycle minimum pressure (MPa)	63.57	53.77	80.06
Specific power output (kJ/kg MS)	179.78	163.02	128.66



PartC - PH



PartC - IC



RC - IC

Conclusion

Conclusions

- ❑ **Effect of TES utilization ratio** for CSP with sCO₂ power cycles

 - It is favorable to use higher-temperature molten salt

 - Lower TES utilization ratio helps reach higher cycle efficiency but will reduce specific power output

 - For high TES utilization ratio, it is not always optimal for TIT to reach its upper limit

 - Cycle with highest efficiency at different TES utilization ratio was listed

- ❑ TES utilization is **an important factor** when integrating sCO₂ with CSP

- ❑ **Perspectives**

 - Study on higher molten salt temperature

 - More complex combination of cycle characteristics

Questions?